

Virginia's Pavement Research Program

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AREAS OF EMPHASIS

- Balanced Mix Design
- Innovative Materials
- Innovative Processes
- Mechanistic Design
- Rapid Evaluation
- Pavement Recycling

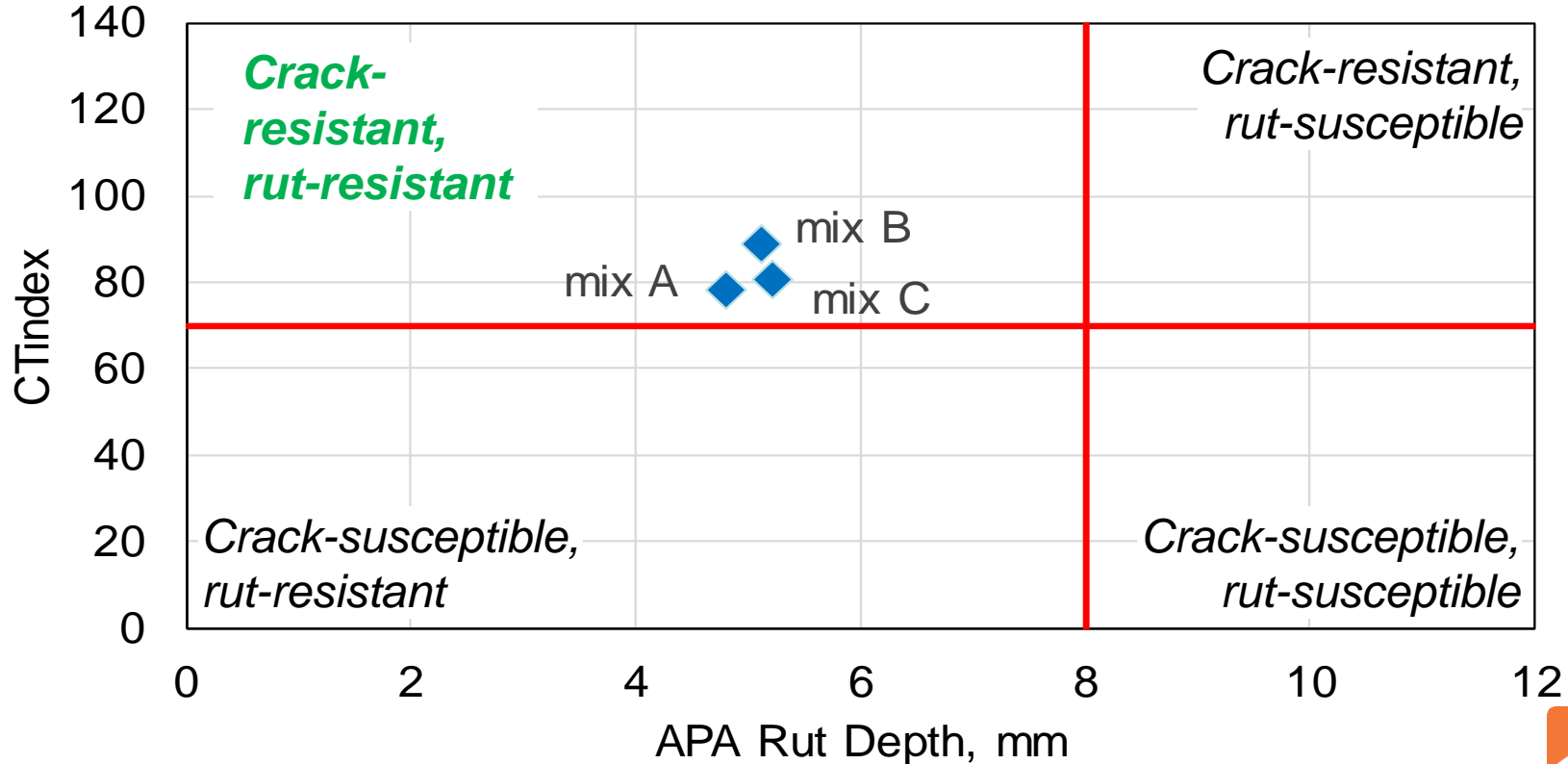


BALANCED MIX DESIGN

- **Benefits:**
 - Use mix performance, not prescriptive specifications
 - Incentivize quality attributes
 - Foster innovation
- **Ultimate Goal:**
 - improved pavement performance by optimizing cracking and rutting resistance
- **Requires:**
 - understanding/identifying how current mixes perform
 - determining desired performance



Example Performance Space



BMD Projects Underway

- Performance Mix Design – Phase I
 - Benchmark current mixes
 - Identify field projects for long-term performance
 - Develop “roadmap” to implementation
- BMD Field Trials
 - Production mixes and field performance
 - Rejuvenators and/or softer binder
 - Typical and high RAP contents
- Production Variability and BMD Criteria
 - Influence of production variables (AC, gradation) on mass loss, APA rut depths, and CTindex responses of mixes
 - Minimize risk of failures during production due to acceptable mix variability



Anticipated BMD Projects

- Using the IDT test for Evaluating Rut Performance
 - A cost-effective alternative to the APA?
- Rejuvenator Acceptance
 - Develop testing protocol to evaluate effectiveness of rejuvenators in both short-term and aged conditions
 - Provide performance-based parameter(s) and criteria for product acceptance



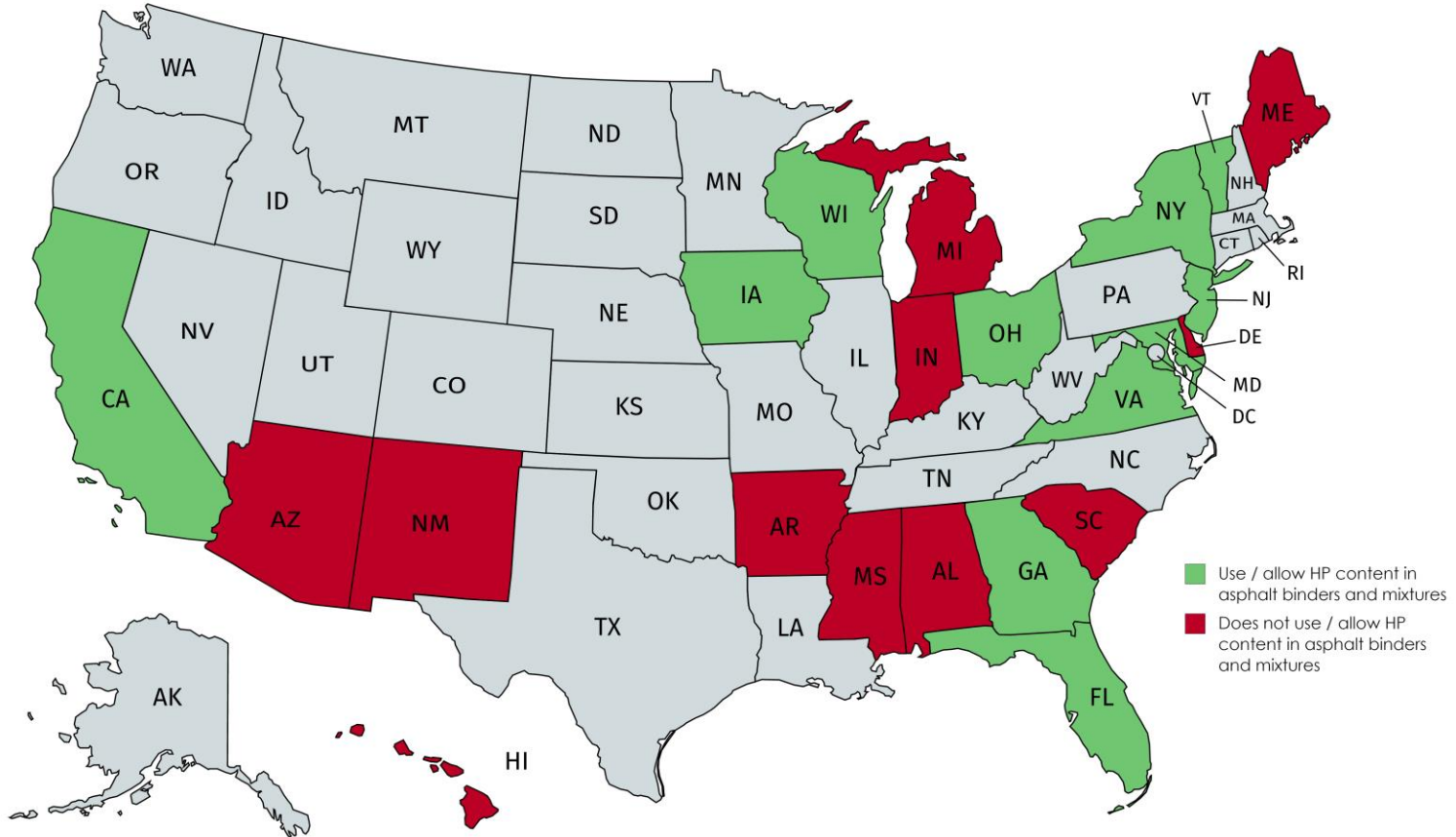
INNOVATIVE MATERIALS

Highly Polymer-Modified (HP) Asphalt

- Conventionally modified – 2-3% polymer content
- High polymer (HP) – >6% polymer contents
- Applications where pavements subjected to heavy and slow moving traffic loads
- Earlier phases of research:
 - Examined constructability, lab performance, and initial field performance
 - Recommended to mitigate reflective cracking



Highly Polymer-Modified Asphalt



Highly Polymer-Modified Asphalt

- Continued field performance and evaluation of cost-effectiveness in Virginia
 - Laboratory evaluation of field produced mixtures
 - Analyses of compiled PMS data for relevant in-service pavements located in Virginia
 - Cost analysis to quantify the expected benefits of HP modification



INNOVATIVE PROCESSES

Asphalt Rubber – Gap-Graded (Wet Process):

- I-85, Richmond District, jointed concrete
- Crumb rubber (17.5%) blended with asphalt before the binder is added to the aggregate

Ground Tire Modified Dense Graded Asphalt (Dry process):

- US 60, Richmond District, jointed concrete
- Rubber (10%) mixed with aggregate prior to asphalt



MECHANISTIC-EMPIRICAL PAVEMENT DESIGN/ANALYSIS

- Inputs for Intermediate and Base Asphalt Mixtures
- Inputs for Stone Matrix Asphalt (SMA) and Dense Graded Polymer Modified Mixtures
- MEPDG for rehabilitation design



RAPID EVALUATION

Surface Safety



Structural Condition



PAVEMENT RECYCLING

Life-Cycle Assessment

- Assessment of all VDOT recycling projects by Virginia Tech

I-81 Performance

- Annual performance measurements of project built in 2011

I-64 Instrumentation

- Instrumented test section on I-64 Segment II

NCAT Test Track

- 2 instrumented test sections built in 2012



NCHRP 9-62 – Rapid Quality Tests for Pavement Recycling

- Objectives
 - Identify or develop time-critical tests that provide agencies with a basis for determining when FDR, CIR, or CCPR can be opened to traffic and/or when it can be surfaced.
- Phase 1 - Literature and Specification Review
- Phase 2 - Lab testing to identify tests
- Phase 3 - Field testing to identify appropriate test values



Thanks for your support of our research program!

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